



SAFETY DATA SHEET

1. Identification

Product identifier	AL-3000® MICRO
Other means of identification	None.
Recommended use	Metal Working Fluids.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company name	DOALL SAWING PRODUCTS A DOALL COMPANY 5505 West 123rd Street Savage, MN 55378
Telephone (General Information)	1-800-321-9913
Emergency telephone number	1-800-424-9300 (CHEMTREC)
Emergency telephone number (outside USA)	1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
Environmental hazards	Not classified.
OSHA defined hazards	Not classified.
Label elements	
Hazard symbol	None.
Signal word	None.
Hazard statement	The mixture does not meet the criteria for classification.
Precautionary statement	
Prevention	Observe good industrial hygiene practices.
Response	Wash hands after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

The manufacturer lists no ingredients as hazardous according to OSHA 29 CFR 1910.1200.

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air.
Skin contact	Wash affected area with mild soap and water.
Eye contact	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses.
Ingestion	In the unlikely event of swallowing contact a physician or poison control center.
Most important symptoms/effects, acute and delayed	None known.

General information	Get medical attention, if needed.
5. Fire-fighting measures	
Suitable extinguishing media	Dry chemical, CO2, water spray or alcohol resistant foam. Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards arising from the chemical	No unusual fire or explosion hazards noted.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment. Use standard firefighting procedures and consider the hazards of other involved materials.
6. Accidental release measures	
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS. Use personal protective equipment as required.
Methods and materials for containment and cleaning up	Soak up with inert absorbent material. Clean up in accordance with all applicable regulations.
7. Handling and storage	
Precautions for safe handling	Do not taste or swallow. Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Wash thoroughly after handling.
Conditions for safe storage, including any incompatibilities	Store in a closed container. The product is stable and non-reactive under normal conditions of use, storage and transport. Store in a dry place.
8. Exposure controls/personal protection	
Occupational exposure limits	This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.
Occupational exposure limits	No exposure limits noted for ingredient(s).
Appropriate engineering controls	Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Eye wash fountain and emergency showers are recommended.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Safety glasses.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
9. Physical and chemical properties	
Physical state	Liquid.
Color	Straw yellow
Odor	Mild
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	464.0 °F (240.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.

Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Flash point class	ASTM D92-90
Kinematic viscosity	30 cSt
Kinematic viscosity temperature	104 °F (40 °C)
Specific gravity	0.904 - 0.917

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	None known.
Incompatible materials	Strong oxidizing agents. Acids. Alkalies.
Hazardous decomposition products	To avoid thermal decomposition, do not overheat.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	Not classified.
Eye contact	Not classified.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics	None known.
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Information on toxicological effects

Acute toxicity	Not classified.
Skin corrosion/irritation	Not classified.
Serious eye damage/eye irritation	Not classified.

Respiratory or skin sensitization

Respiratory sensitization	Not classified.
Skin sensitization	This product is not expected to cause skin sensitization.

Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
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OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
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Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not classified.

Chronic effects None known.

12. Ecological information

Ecotoxicity Not available.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Follow precautions for safe handling described in this safety data sheet.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory information

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not regulated.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 08-23-2021

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