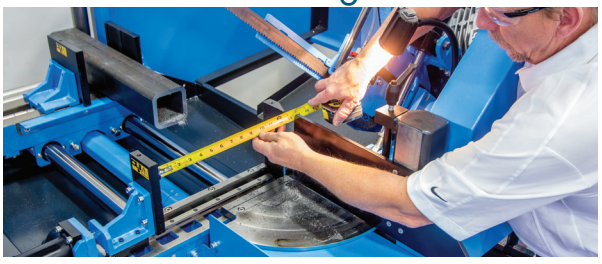
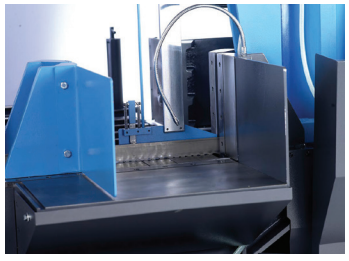
DoALL
SAWING PRODUCTS

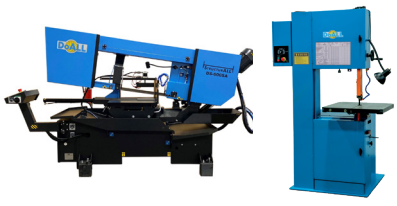
Sawing Solutions



Hercules DC-1200CNC

DoALL: There is nothing we can't cut!

Solutions for ALL Your Sawing Needs

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ABOUT US

DoALL was founded in 1927 by Leighton A. Wilkie; who invented and manufactured the first metal-cutting band saw in 1933. With over 97+ years of manufacturing history, the DoALL brand has been known for innovation from day one. DoALL invented the technology and techniques to cut metal with a band saw efficiently and economically. With the most complete line of band saws in the industry, DoALL offers industrial sawing machines for high production, general purpose, miter cutting, vertical contour, and custom-engineered sawing solutions.

DoALL continues to be America's most innovative and reliable manufacturer of industrial sawing solutions to this day. With related products such as band saw blades, cutting fluids, and diamond tooling products, DoALL is THE comprehensive global leader for all your sawing needs.

We specialize in all things in metal-cutting band saws, our legacy has always included parts and service as well. DoALL Sawing Products offers a complete line of service, replacement, and repair parts for our current line and many of our past models of band sawing machines. Our skilled team of service professionals – spread across America and around the world – are expertly trained in service and repair of most bandsaw machines.

Guaranteed Satisfaction

Guaranteed performance, quality, and delivery are important, but guaranteed customer satisfaction is our goal. We "go beyond the sale" to make sure you are satisfied. We can adjust your machines, train your operators, and provide many other services. We are not satisfied until you are!



Horizontal Structural Saws

Dual Column, Dual Swivel Miter StructurALL® Series

DoALL dual column, dual swivel machines are ideal for production sawing of a large variety of materials including, but not limited to, structural steel, tubing, and pipe. Double column, double miter saws are ideal machines for a fabricator cutting multiple angles in the same workpiece or cutting multiple angled parts. The dual column design provides for greater accuracy and repeatability over the life span of the machine.

StructurALL®

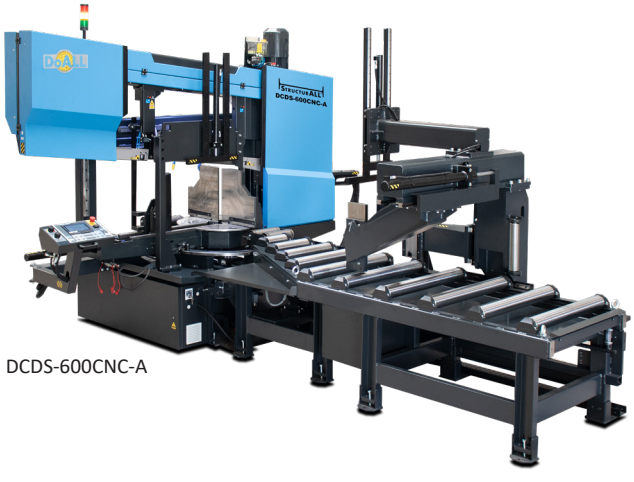
DoALL offers a wide range of mitering band sawing machines. From single miter to dual column dual mitering machines, we have the answer for your structural materials cutting challenges.



DCDS-750CNC-A StructurALL®

DoALL Model Number	DCDS-340CNC-X	DCDS-600SA	DCDS-600CNC-X	DCDS-600CNC-A
Rectangle Capacity at 90°	**13.2 x 19.5 "(335mm x 495mm)**	**17 x 24" (440 x 610mm)**	**17 x 24" (440 x 610mm)**	**17 x 24" (440 x 610mm)**
Round Capacity at 90°	13.75" (349mm)	18.5" (470mm)	18.5" (470mm)	18.5" (470mm)
Rectangle Capacity at 45°	13.2 x 14.9" (335mm x 379)	16 x 19" (406 x 483mm)	16 x 19" (406 x 483mm)	16 x 19" (406 x 483mm)
Round Capacity at 45°	13.75" (349")	18.5" (470mm)	18.5" (470mm)	18.5" (470mm)
Rectangle Capacity at 60°	9 x 13.2" (229mm x 335mm)	12.5 x 16" (318 x 406mm)	12.5 x 16" (318 x 406mm)	12.5 x 16" (318 x 406mm)
Round Capacity at 60°	9" (229mm)	13" (330mm)	13" (330mm)	13" (330mm)
Blade Drive Motor	4 hp (3kW)	5 hp (4kW)	5 hp (4kW)	5 hp (4kW)
Blade Speeds	65-328 fpm (20-100mpm)	65-328 fpm (20-100mpm)	65-328 fpm (20-100mpm)	65-328 fpm (20-100mpm)
Blade Size (LxWxGage)	188 x 1-1/4 x 0.042" (4787.2 x 31.75 x 1.067 mm)	238-1/2 x 1-1/4 x 0.042" (6060 x 34 x 1.1mm)	238-1/2 x 1-1/4 x 0.042" (6062 x 34 x 1.1mm)	238-1/2 x 1-1/2 x 0.042" (6062 x 34 x 1.1mm)
Auto Index Stroke Length	0.12-38" (3-965mm)	N/A	0.12-78.7" (3-2000mm)	0.12-78.7" (3-2000mm)
Max Nesting Capacity at 90°	7 x 13.7" (178 x 349mm)	10 x 24" (255 x 610mm)	10 x 24" (255 x 610mm)	10 x 24" (255 x 610mm)
Floor Space Required (LxWxH)	120 x 124 x79" *(3048 x 3150 x 2008mm)	115 x 70 x 85" (2900 x 1760 x 2159mm)	139 x 182 x 94"(3531 x 4623 x 2388mm)	139 x 182 x 94"(3531 x 4623 x 2388mm)
Weight	4,704 lbs (2134kg)	3715 lbs (1685kg)	8455 lbs (3835kg)	8455 lbs (3835kg)
Controller Type	Siemens	Mitsubishi	Siemens	Mitsubishi

DoALL Model Number	DCDS-750SA	DCDS-750CNC-X	DCDS-750CNC-A
Rectangle Capacity at 90°	**18.75 x 29.5" (476 x 749mm)**	**18.75 x 29.5" (476 x 749mm)**	**18.75 x 29.5" (476 x 749mm)**
Round Capacity at 90°	19.5" (495mm)	19.5" (495mm)	19.5" (495mm)
Rectangle Capacity at 45°	19.5 x 18.75" (495 x 476mm)	19.5 x 18.75" (495 x 476mm)	19.5 x 18.75" (495 x 476mm)
Round Capacity at 45°	19.5" (495mm)	19.5" (495mm)	19.5" (495mm)
Rectangle Capacity at 60°	12.75 x 18.75" (324 x 476mm)	12.75 x 18.75" (324 x 476mm)	12.75 x 18.75" (324 x 476mm)
Round Capacity at 60°	12.75" (324mm)	12.75" (324mm)	12.75" (324mm)
Blade Drive Motor	7.5 hp (4kW)	7.5 hp (5.5kW)	7.5 hp (5.5kW)
Blade Speeds	65-328 fpm (20-100mpm)	65-328 fpm (20-100mpm)	65-328 fpm (20-100mpm)
Blade Size (LxWxGage)	270 x 1-1/2 x 0.05" (6858 x 41 x 1.3mm)	270 x 1-1/2 x 0.05" (6858 x 41 x 1.3mm)	270 x 1-1/2 x 0.05" (6858 x 41 x 1.3mm)
Auto Index Stroke Length	N/A	0.12-78.7" (3-2000mm)	0.12-78.7" (3-2000mm)
Max Nesting Capacity at 90°	10.2 x 29.5" (260 x 750mm)	10.2 x 29.5" (260 x 750mm)	10.2 x 29.5" (260 x 750mm)
Floor Space Required (LxWxH)	130 x 70 x 87" (3300 x 1778x 2210mm)	142 x 177 x 95" (3607 x 496 x 2413mm)	142 x 177 x 95" (3607 x 496 x 2413mm)
Weight	4409 lbs (2000kg)	9150 lbs (4150kg)	9150 lbs (4150kg)
Controller Type	Mitsubishi	Siemens	Mitsubishi



DCDS-600CNC-A

The DCDS series saws all have 7-degree canted heads creating optimal band saw blade tooth engagement.



Horizontal StructurALL Saws

General Purpose Single Miter StructurALL Series

Unleash the full force of precision and power as you step into a new era of metal cutting excellence with DoALL's exceptional single-miter band saws. Designed for small shops, maintenance facilities, and general fabricators, our cutting-edge solutions cater to your metal cutting needs while delivering unparalleled performance. DoALL's StructurALL line of saws provides easy-to-use controls and consistent accuracy cut after cut.

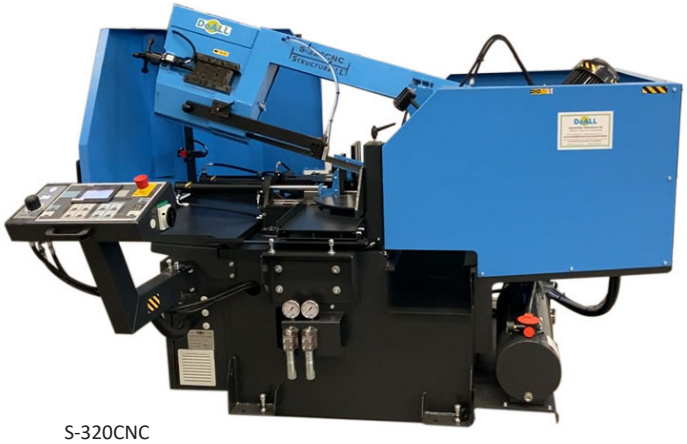
MADE IN THE USA

Experience superior craftsmanship with the DoALL 400S, proudly made in the USA at our facility in Savage, MN



400-S

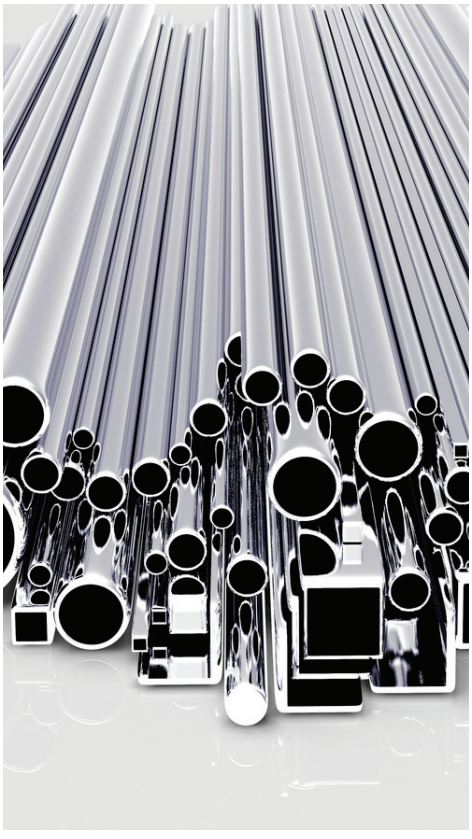
DoALL Model Number	400-S	S-320CNC	S-500CNC
Rectangle Capacity at 90°	**10 x 16" (254 x 406mm)**	**11.75 x 12.5" (300 x 320mm)**	**14 x 20" (350 x 500mm)**
Round Capacity at 90°	10.75" (273mm)	11.75" (300mm)	14" (360mm)
Rectangle Capacity at 45°	9 x 10.75" (229 x 273mm)	11.25 x 11.75" (285 x 298mm)	17.25 x 8.5" (438 x 215mm)
Round Capacity at 45°	10.75" (273mm)	11.75" (300mm)	14" (360mm)
Rectangle Capacity at 60°	N/A	7.25 x 7.25" (184 x 184mm)	8.6 x 12" (220 x 440mm)
Round Capacity at 60°	N/A	7.75" (200mm)	11.8" (300mm)
Blade Drive Motor	2 hp (1.5kW)	4 hp (3kW)	4 hp (3kW)
Blade Speeds	50-400 fpm (15-121mpm)	65-328 fpm (20-100mpm)	65-328 fpm (20-100mpm)
Blade Size (LxWxGage)	158 x 1 x 0.035" (4013 x 25.4 x 0.89mm)	144 x 1 x 0.035" (3660 x 27 x 0.9mm)	188 x 1-1/4 x 0.042" (4775 x 34 x 1.1mm)
Auto Index Stroke Length	N/A	0.12-19.5" (3-495mm)	0.12-39.0" (3-990mm)
Max Nesting Capacity at 90°	N/A	11 x 11.75" (279 x 298mm)	16" x 7.5"
Floor Space Required LxWxH)	87 x 42 x 55"(2210 x 1067 x 1397mm)	91 x 90 x 60" (2309 x 2276 x 1503mm)	102 x 86 x 58" (2590 x 2184 x 1473mm)
Weight	618 lbs (280kg)	1993 lbs (904kg)	3307 lbs (1500kg)



S-320CNC



S-500CNC



Horizontal Dual Miter Manual and Semi-Automatic StructurALL Series

Experience a new level of versatility and efficiency with DoALL's dual miter saws. Designed to meet the demands of precise miter cutting, our comprehensive range of saws offers a variety of cutting capacities and angle-cutting options. DoALL's dual miter saws allow small to medium-volume fabricators and repair facilities to effortlessly cut parts at 90 degrees or angles up to 60 degrees in both directions.

StructurALL®



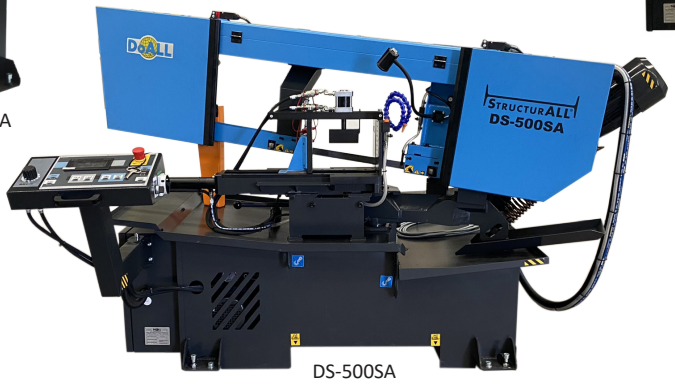
DS-280M

DoALL Model Number	DS-280M	DS-320SA	DS-500SA	DS-600SA
Rectangle Capacity at 90°	**8 x 11" (210 x 280mm)**	**11.75 x 12.5" (300 x 320mm)**	**14 x 20" (360 x 500mm)**	**18" x 23-1/2" (460 x 600mm)**
Round Capacity at 90°	9" (230mm)	11.75" (300mm)	14" (360mm)	18" (460mm)
Rectangle Capacity at 45°	6.7 x 7" (170 x 180mm)	11.25 x 11.75" (285 x 298mm)	17 x 8.5" (431 x 215mm)	9.5 x 18.5" (240 x 470mm)
Round Capacity at 45°	7.5" (190mm)	11.75" (300mm)	14.2" (360mm)	18" (460mm)
Rectangle Capacity at 60°	4 x 4.75" (70 x 100mm)	7.25 x 7.25" (184 x 184mm)	12 x 8.5" (304 x 215mm)	9.5 x 12.5" (240 x 320mm)
Round Capacity at 60°	4.75" (100mm)	7.75" (200mm)	11.75" (298mm)	12.5" (320mm)
Blade Drive Motor	2-speed 1/1.5 hp (0.7/1.1 kW)	3 hp (2.24 kW)	4 hp (3kW)	5 hp (4kW)
Blade Speeds	115/230 fpm (35/70mpm)	65-325 fpm (20-90mpm)	65-328 fpm (20-100mpm)	65-328 fpm (20-100mpm)
Blade Size (LxWxGage)	107 x 1 x 0.035" (2720 x 27 x 0.9mm)	144 x 1x 0.035" (3660 x 27 x 0.9mm)	188 x 1-1/4 x 0.042"(4780 x 34 x 1.1mm)	212" x 1.5" (5380 x 41mm)
Auto Index Stroke Length	N/A			
Max Nesting Capacity at 90°	4.7 x 11" (120 x 280mm)	11 x 5" (279 x 127mm)	8.7 x 19.7" (220 x 500mm)	9.8 x 23.5" (250 x 596mm)
Floor Space Required LxWxH)	65 x 35 x 74" (1650 x 885 x 1860mm)	90 x 46 x 56" (2280 x 1170 x 1410mm)	114 x 43 x 56" (2873 x 1080 x 1420mm)	136 x 45 x 65" (3457 x 1140 x 1650mm)
Weight	618 lbs (280kg)	1533 lbs (695kg)	1576 lbs (715kg)	2646 lbs (1200kg)


DS-320SA



DS-600SA



DS-500SA

Picture is shown with optional nesting.

Dual Column Hercules™ Saws

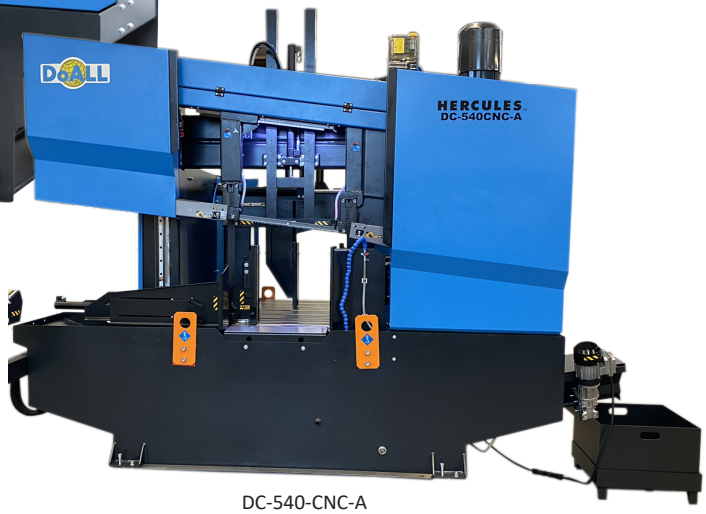
Dual Column CNC Saws

Get ready to conquer the cutting challenges of industrial settings with the mighty Hercules™ series from DoALL. These high-production, horizontal Computer Numerically Controlled (CNC) band saws are the epitome of efficiency, boasting automatic hydraulics and versatile material feeds. This series of elite production tools allows for up to 200 jobs to be programmed into the machine. Our Hercules saws are designed to handle either bi-metal or carbide blades. They are also designed with multiple features that extend blade life and improve productivity, such as tone cutting, front edge finder, and more. The newly released DC-440 and 540 are also excellent at handling the cutting of tubular materials. Call your DoALL Subject Matter Expert today to determine which DoALL Hercules productivity tool is right for your operation.

HERCULES™



DC-440-CNC-A



DC-540-CNC-A

DoALL Model Number	DC-440-CNC-A	DC-440-CNC-X	DC-540-CNC-A	DC-540-CNC-X
Rectangle Capacity at 90°	**16 x 18" (406 x 457mm)**	**16 x 18" (406 x 457mm)**	**21.5 x 21" (546 x 533mm)**	**21.5 x 21" (546 x 533mm)**
Round Capacity at 90°	17.25" (438mm)	17.25" (438mm)	21.5" (546mm)	21.5" (546mm)
Blade Drive Motor	7.3 hp (5.44 kW)	7.3 hp (5.44 kW)	7.5 hp (6kW)	7.5 hp (6kW)
Blade Speeds	50-400 fpm (15.24-121.92mpm)	50-400 fpm (15.24-121.92mpm)	65-400fpm (20-122mpm)	65-400fpm (20-122mpm)
Blade Size (LxWxGage)	211 x 1-1/4" (5361 x 32mm)	211 x 1-1/4" (5361 x 32mm)	244 x 1-1/2" (6198 x 41mm)	244 x 1-1/2" (6198 x 41mm)
Auto Index Stroke Length	0.12-28" (3-711mm)	0.12-28" (3-711mm)	0.12-29.5" (3 x 749mm)	0.12-29.5" (3 x 749mm)
Max Nesting Capacity at 90°	18 x 16" (457 x 406mm)	18 x 16" (457 x 406mm)	21.5 x 19" (546 x 482mm)	21.5 x 19" (546 x482mm)
Floor Space Required (LxWxH)	130 x 80 x 86" (3302 x 2032 x 2184mm)	130 x 80 x 86" (3302 x 2032 x 2184mm)	142 x 75 x 100" (3607 x 1905 x 2540mm)	75 x 142 x 100" (1905 x 3607 x 2540mm)
Weight	6340 lbs (2878kg)	6340 lbs (2878kg)	8,200 lbs (3719kg)	8.602 lbs (3902kg)

DoALL Model Number	DC-750CNC	DC-1000CNC	DC-1400CNC
Rectangle Capacity at 90°	**28 x 30" (700 x 750mm)**	**33.5 x 40" (850 x 1000mm)**	**47.25 x 55" (1200 x 1400mm)**
Round Capacity at 90°	28" (700mm)	33.5" (850mm)	47.25" (1200mm)
Blade Drive Motor	15 hp (11.1kW)	15 hp (11.1kW)	15 hp (11.1kW)
Blade Speeds	50-262 fpm (15-80mpm)	50-262 fpm (15-80mpm)	50-262 fpm (15-80mpm)
Blade Size (LxWxGage)	303 x 2-5/8 x 0.063" (7680 x 67 x 1.6mm)	374 x 2-5/8 x 0.063" (9490 x 67 x 1.6mm)	458 x 3-3/20 x 0.063" (11650 x 80 x 1.6mm)
Auto Index Stroke Length	0.12-27.5" (3-700mm)	0.12-39.4" (3-1000mm)	0.4-39.4" (10-1000mm)
Max Nesting Capacity at 90°	17.7 x 29.5" (450 x 750mm)	24 x 39.37" (610 x 1000mm)	31.5 x 47.24 " (800 x 1200mm)
Floor Space Required (LxWxH)	229 x 109 x 95" (5800 x 2750 x 2400mm)	237 x 152 x 111" (6000 x 3850 x 2820mm)	205 x 93 x 113" (5200 x 2700 x 2850mm)
Weight	27558 lbs (12500kg)	30204 lbs (13700kg)	55116 lbs (25000kg)



DC-1000CNC

Hercules II Saws

Dual Column CNC Ball Screw Driven

HERCULES™

DoALL's high-production, horizontal CNC enclosed band saw, inspired by the legendary strength of Hercules™ is one of the most precise and consistently accurate saws on the market today. Servo motor controlled ball screw and equipped with "SMART" blade sawing controls, allowing for the effortless cutting of a diverse range of materials such as: Inconel, stainless steel, tool steel, and many exotic alloys. Revolutionize your production capabilities. Don't settle for the ordinary– harness the extraordinary with Hercules™ today! Call us today to discuss all the production and cost savings features this tool has to offer.



DC-620CNC

Unleash the Cutting Power of Hercules™



DC-540-CNC-A Cutting Bundles

DoALL Model Number	DC-620CNC
Rectangle Capacity at 90°	**22 x 24" (550 x 620mm)**
Round Capacity at 90°	22" (550mm)
Blade Drive Motor	20 hp (15kW)
Blade Speeds	50-500 fpm (15-150mpm)
Blade Size (LxWxGage)	302 x 2 x 0.063" (7670 x 54 x 1.6mm)
Auto Index Stroke Length	0.12-29.5" (3-749mm)
Max Nesting Capacity at 90°	13.75 x 22" (350x550mm)
Floor Space Required (LxWxH)	157 x 91 x 115" (3980 x 2300 x 2900mm)
Weight	17052 lbs (7735kg)
Saw type	CNC Ball Screw

Automatic Production Column Saws

Automatic Continental Series™

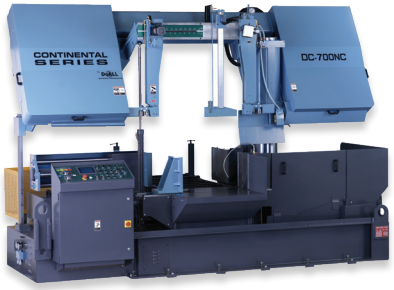
The production band saws in DoALL's Continental Series™ operate with exceptional efficiency! Each DoALL Continental machine comes standard with a 2m gravity conveyor table, variable vice pressure allowing for the handling of thin wall tubing, and vertical hold-down clamps to accommodate bundles of material. For over a decade, the Continental series of machines has been providing cost-effective, precise, and repeatable parts. Say goodbye to limitations and embrace metal-cutting excellence. Call your DoALL Subject Matter Expert today to explore the possibilities.



DC-330NC



DC-420NC



DC-700NC

CONTINENTAL™

DoALL Model Number	DC-280NC	DC-330NC	DC-420NC	DC-460NC	DC-560NC	DC-700NC	DC-800NC
Rectangle Capacity at 90°	**11 x 11.75" (280 x 300mm)**	**13 x 15.75" (330 x 400mm)**	**16.5 x 16.5" (420 x 420mm)**	**18 x 20" (460 x 510mm)**	**22 x 24" (560 x 610mm)**	**27 x 31" (700 x 800mm)**	**31.5 x 39.5" (800 x 1000mm)**
Round Capacity at 90°	11" (280mm)	13" (330mm)	16.5" (420mm)	18" (460mm)	22" (560mm)	27" (700mm)	31.5" (800mm)
Blade Drive Motor	5 hp (3.75kW)	5 hp (3.75kW)	10 hp (7.5kW)	10 hp (7.5kW)	10 hp (7.5kW)	15 hp (11.1kW)	15 hp (11.1kW)
Blade Speeds	52-430 fpm * (16-131mpm)	52-430 fpm * (16-131mpm)	52-430 fpm * (16-131mpm)	52-430 fpm * (16-131mpm)	52-430 fpm * (16-131mpm)	52-275 fpm * (16-85mpm)	52-275 fpm * (16-85mpm)
Blade Size (LxWxGage)	151 x 1-1/4 x 0.042" (3820 x 34 x 1.1mm)	167 x 1-1/4 x 0.042" (4242 x 34 x 1.1mm)	192 x 1-1/2 x 0.05" (4880 x 41 x 1.3mm)	209 x 1-1/2 x 0.05" (5300 x 41 x 1.3mm)	260 x 2 x 0.063" (6604 x 54 x 1.6mm)	325 x 2-5/8 x 0.063" (8250 x 67 x 1.6mm)	347 x 2-5/8 x 0.063" (8800 x 67 x 1.6mm)
Auto Index Stroke Length	15.75" (400mm)	19.68" (500mm)	19.68" (500mm)	19.68" (500mm)	15.75" (400mm)	15.75" (400mm)	15.75" (400mm)
Max Nesting Capacity at 90°	9.75 x 5.75" (248 x 145mm)	13 x 6.75" (330 x 170mm)	13 x 8.5" (330 x 216mm)	17.75 x 10" (450 x 255mm)	19.75 x 11" (502 x 280mm)	25.625 x 13" (650 x 330mm)	25.625 x 14.625" (650 x 370mm)
Floor Space Required (LxWxH)	83 x 79 x 51" (2100 x 1990 x 1300mm)	89 X 87 x 56" (2250 x 2195 x 1400mm)	97 x 88 x 66" (2450 x 2235 x 1665mm)	102 x 89 x 71" (2580 x 2240 x 1800mm)	127 x 84 x 85" (3210 x 2135 x 2160mm)	154 x 89 x 90" (3910 x 2240 x 2300mm)	172 x 94 x 108" (4350 x 2390 x 2750mm)
Weight	3858 lbs (1750kg)	4410 lbs (2000kg)	5512 lbs (2500kg)	6284 lbs (2850kg)	9923 lbs (4500kg)	15650 lbs (7100kg)	25350 lbs (11500kg)

*Two-step pulley system can increase speeds up to 400 fpm (120mpm)



DC-800NC

Semi-Automatic Production Column Saws

Semi-Automatic Continental Series

Experience the power of DoALL's Continental Series semi-automatic saws, meticulously crafted to effortlessly cut a wide range of metals on a production scale, catering to operations that do not require indexing. Contact your DoALL Subject Matter expert today to discuss which machine best suits your business and cutting requirements. Take the next step towards enhancing your productivity and efficiency. Call 1-800-321-9913.



DC-800SA



DC-1700SA

DoALL Model Number	DC-330SA	DC-560SA (Extended Capacity)	DC-800SA	DC-1100SA	DC-1700SA
Rectangle Capacity at 90°	**13 x 15.75" (330 x 400mm)**	**22 x 31.5" (560 x 800mm)**	**31.5 x 39.5" (800 x 1000mm)**	**43.5 x 43.5" (1100 x 1100mm)**	**51.25 x 67" (1300 x 1700mm)**
Round Capacity at 90°	13" (330mm)	22" (560mm)	31.5" (800mm)	43.5" (1100mm)	51.25" (1300mm)
Blade Drive Motor	5 hp (3.7kW)	10 hp (7.5kW)	15 hp (11.2kW)	15 hp (11.2k@)	20 hp (15kW)
Blade Speeds	66-262 fpm* (20-80mpm)	52-275 fpm* (16-85mpm)	52-275 fpm* (16-85mpm)	49-262 fpm (15-80mpm)	39-246 fpm (12-75mpm)
Blade Size (LxWxGage)	167 x 1-1/4 x 0.042" (4242 x 34 x 1.1mm)	268 x 2 x 0.063" (6800 x 54 x 1.6mm)	347 x 2-5/8 x 0.063" (8800 x 67 x 1.6mm)	394 x 2-5/8 x 0.063" (10000 x 67 x 1.6mm)	512 x 3-3/20 x 0.063" (13000 x 80 x 1.6mm)
Max Nesting Capacity at 90°	14.5 x 6-5/8" (370 x 170mm)	18.9 x 11" (480 x 280 mm)	N/A	N/A	N/A
Floor Space Required (LxWxH)	88 x 48 x 61" (2240 x 1210 x 1550mm)	130 x 77 x 79" (3300 x 1950 x 2000mm)	171 x 85 x 104" (4350 x 2160 x 2650mm)	95 x 181 x 128" (2400 x 4600 x 3250mm)	110 x 244 x 150" (2800 x 6200 x 3800mm)
Weight	3638 lbs (1650 kg)	8378 lbs (3800 kg)	24251 lbs (11000 kg)	30865 lbs (14000 kg)	46297 lbs (21000 kg)

*Two-step pulley system can increase speeds to 400 fpm (120mpm)

Elevate Metal Cutting: Embrace DoALL's Continental Series!





Circular Cut-Off/Cold Saws

Circular Series

Experience the high-end production volume capabilities of DoALL's circular cut-off saws. Fully automated, extremely accurate, and producing a superior finish, these saws are the ultimate profit makers. Whether you're working with small diameters, short lengths, or high-volume part production, our circular cut-off saws are the perfect addition to your shop. DoALL's Circular Saws come equipped with variable vice pressure allowing for the handling of delicate thin-walled material as well as a 6m long bar feeder which fully automates the feeding of material. Get ready to elevate your sawing game and achieve unprecedented levels of productivity.

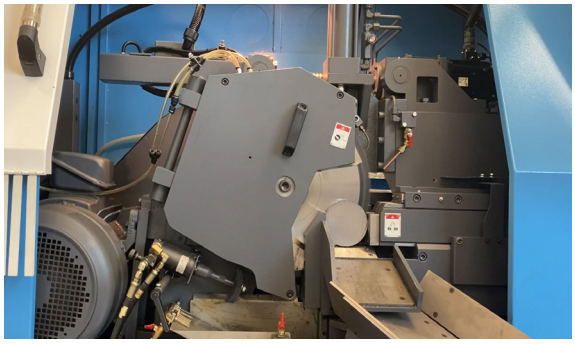


SC-75A



SC-100A

DoALL Model Number	SC-75A	SC-100A	SC-150A
Rectangle Capacity at 90°	**0.3-2.36 x 0.3-2.36" (8-60 x 8-60mm)**	**0.39-3.15 x 0.39-3.15" (10-80 x 10-80 mm)**	**2.6-4 x 2.6-4" (65-105 x 65-105mm)**
Round Capacity at 90°	Up to 3" (75mm)	Up to 4" (100mm)	Up to 6" (150mm)
Blade Drive Motor	15 hp (11.1kW)	15 hp (11.1kW)	20 hp (15kW)
Blade Speeds	30-150 fpm (9-45.7mpm)	30-150 fpm (9-45.7mpm)	30-150 fpm (9-45.7mpm)
Blade Size (LxWxGage)	11.2 x 0.079 x 0.069" (285 x 2 x 1.75mm)	14.2 x 0.102 x 0.089" (360 x 2.6 x 2.25mm)	18 x 0.106 x 0.089" (460x2.7x2.25mm)
Auto Index Stroke Length	0.24 to 24" (6-600mm)	0.24 to 24" (6-600mm)	0.24 to 24" (6-600mm)
Floor Space Required (LxW)	110 x 270" (2780 x 6850mm)	111.5 x 272" (2920 x 6900mm)	123 x 285" (3120x7230mm)
Weight	6713 lbs (2800kg)	7937 lbs (3600kg)	9260 lbs (4200kg)



SC-150A Cutting

Achieve More with DoALL: The Power of Circular Series Saws!

SC-150A

Dual Column Olympia™ Tube Saws

Dual Column Tube-Cutting Saws

Experience the Precision and repeatability of DoALL's Olympia Tube Saws: Designed for cutting a variety of diameter tubes and pipes, these exceptional machines offer unparalleled performance. The specialty-designed Olympia Saws ensure the correct number of teeth are engaged at any one time during the sawing operation. If you need to cut pipe or tubing, give your DoALL Subject Matter Expert a call today.



TDC-400CNC

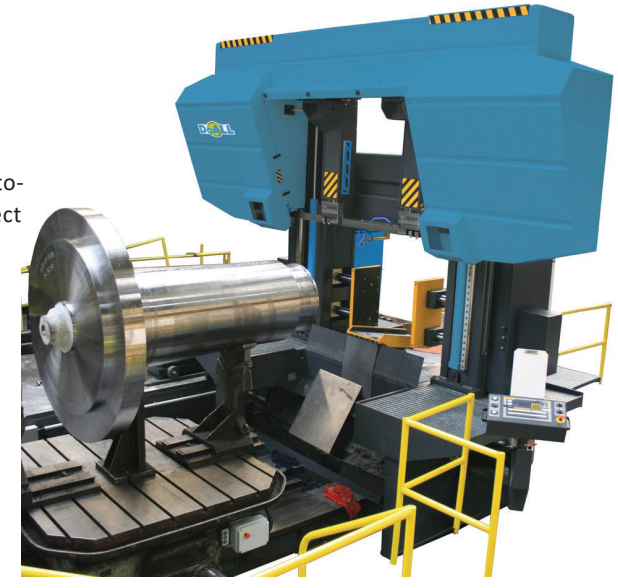
OLYMPIA™

DoALL Model Number	TDC-400CNC	DC-540-CNC-A	DC-540-CNC-X	TDC-1000SA	TDC-1000CNC
Rectangle Capacity at 90°	**16 x 16" (400 x 400mm)**	**21.5 x 21" (546 x 533mm)**	**21.5" x 21" (546 x 533mm)**	**38 x 40" (960 x 1000mm)**	**38 x 40" (960 x 1000mm)**
Round Capacity at 90°	16" (400mm)	21.5" (546mm)	21.5" (546mm)	40" (1000mm)	40" (1000mm)
Blade Drive Motor	4 hp (3kW)	7.5 hp (6kW)	7.5 hp (6kW)	10 hp (7.5kW)	10 hp (7.5kW)
Blade Speeds	65-328 fpm (20-100mpm)	65-400fpm (20-122mpm)	65-400fpm (20-122mpm)	65-328 fpm (20-100mpm)	65-328 fpm (20-100mpm)
Blade Size (LxWxGage)	178 x 1-1/4 x 0.042" (4520 x 34 x 1.1mm)	244 x 1-1/2" (6198 x 41mm)	244 x 1-1/2" (6198 x 41mm)	351 x 2 x 0.063" (8920 x 54 x 1.6mm)	351 x 2 x 0.063" (8920 x 54 x 1.6mm)
Auto Index Stroke Length	0.12-19.9" (3-505mm)	0.12-29.5" (3 x 749mm)	0.12-29.5" (3 x 749mm)	N/A	0.12-78" (3-1981mm) or 0.12-236" (3-5994mm)
Max Nesting Capacity at 90°	13.4 x 15.8" (340 x 400mm)	21.5 x 19" (546 x 483mm)	21.5 x 19" (546 x 483mm)	25.6 x 39.4" (650 x 1000mm)	25.6 x 39.4" (650 x 1000mm)
Floor Space Required (LxWxH)	102 x 102 x 72" (2600 x 2600 x 1815mm)	142 x 75 x 100" (3607 x 1905x 2540mm)	142 x 75 x 100" (3607 x 1905x 2540mm)	169 x 284 x 117" (5050 x 7200 x 2960mm)	169 x 284 x 117" (5050 x 7200 x 2960mm)

Table and Portal Saws

Dual Column Table and Portal Saws

Experience unmatched performance with DoALL's Large Format Saws: Our range of dual column table and portal saws is specifically designed for handling heavy and large materials with ease. DoALL table and portal machines are equipped with impressive cutting capacities and the option for these bi-directional sawing, enabling them to conquer your most demanding sawing challenges with ease. Whether you require exceptional performance for large-scale projects or specialized applications, our made-to-order large-format saws will solve your unique needs. Contact your DoALL Sawing Subject Matter expert today for more information and discover the capabilities of DoALL's large format saws.


DC-1600CNC Portal



DC-1200CNC

Vertical Saws

Contour Cutting Series

This is the style of sawing machine that started it all for DoALL, one of the most versatile band saw designs capable of handling a wide range of materials. A must-have in the machine shop, maintenance department, general fabrication plants, and many other industrial and fabrication environments. From aluminum, brass, and copper to tough tool steel, stainless steel, and nonmetals like plastics and paper, these saws deliver dependability. With a variety of attachments and optional equipment available DoALL's vertical saws empower you to tackle any cutting task with ease and efficiency. Upgrade your cutting capabilities and achieve exceptional results across diverse material types, shapes, and sizes with DoALL's vertical contour saw series of saws.



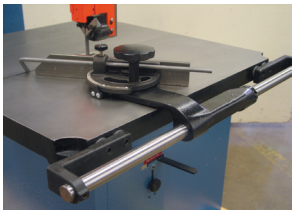
2013-V3

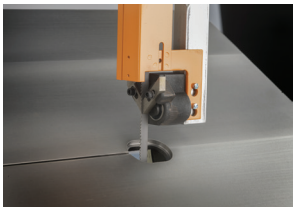


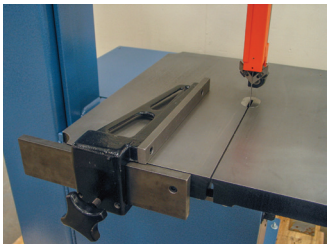
3613-V5

DoALL Model Number	2012-VH	2013-V2	2013-V3	2013-V5	3612-VH	3613-V3	3613-V5
Rectangle Capacity at 90°	**20 x 12" (510 x 305mm)**	**20 x 13" (510 x 330mm)**	**20 x 13" (510 x 330mm)**	**20 x 13" (510 x 330mm)**	**36 x 12" (915 x 305mm)**	**36 x 13" (915 x 330mm)**	**36 x 13" (915 x 330mm)**
Round Capacity at 90°	12" (305mm)	13" (330mm)	13" (330mm)	13" (330mm)	12" (305mm)	13" (330mm)	13" (330mm)
Blade Drive Motor	3 hp (2.23kW)	2 hp (1.5kW)	3 hp (2.23kW)	5 hp (3.75kW)	3 hp (2.23kW)	3 hp (2.23kW)	5 hp (3.75kW)
Blade Speeds	30-5500 fpm (9-1680mpm)	55-5200 fpm (17-1585mpm)	30-5500 fpm (9-1680mpm)	550-5500 fpm (170-1680mpm)	30-5500 fpm (9-1680mpm)	30-5500 fpm (9-1680mpm)	550-5500 fpm (170-1680mpm)
Blade Size (LxW)	154 x 1/8" - 1" (3912 x 3.2-25.4mm)	154 x 1/8" - 1" (3912 x 3.2-25.4mm)	154 x 1/8" - 1" (3912 x 3.2-25.4mm)	154 x 1/8" - 1" (3912 x 3.2-25.4mm)	199 x 1/8" - 1" (5055 x 3.2-25.4mm)	199 x 1/8" - 1" (5055 x 3.2-25.4mm)	199 x 1/8" - 1" (5055 x 3.2-25.4mm)
Floor Space Required (LxWxH)	54 x 58 x 82" (1380 x 1475 x 2070mm)	44 x 55 x 80" (1128 x 1399 x 2036mm)	54 x 45 x 82" (1360 x 1145 x 2070mm)	54 x 45 x 82" (1360 x 1145 x 2070mm)	74 x 45 x 82" (1880 x 1145 x 2070mm)	74 x 45 x 82" (1880 x 1145 x 2070mm)	74 x 45 x 82" (1880 x 1145 x 2070mm)
Weight	1650 lbs (748kg)	1250 lbs (567kg)	1250 lbs (567kg)	1250 lbs (567kg)	2200 lbs (998kg)	1550 lbs (703kg)	1550 lbs (703kg)

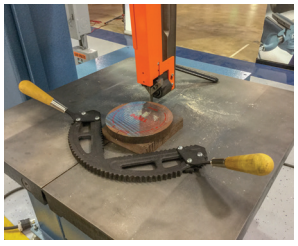
Popular DoALL optional accessories are shown below.


Miter attachment

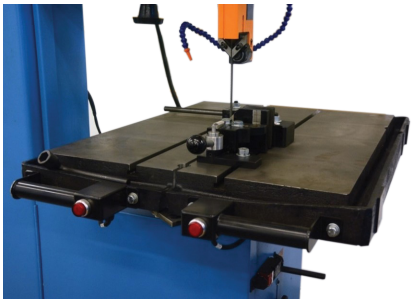

Upper saw guide block

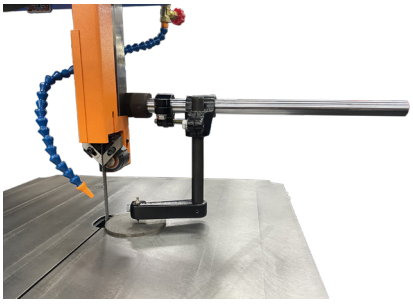

Rip fence


Secondary table


Work holding jaw with handles


Blade welder


Glide table with vise


Disk Cutting


Guide blocks


Mist lubrication



High Production Vertical Saws

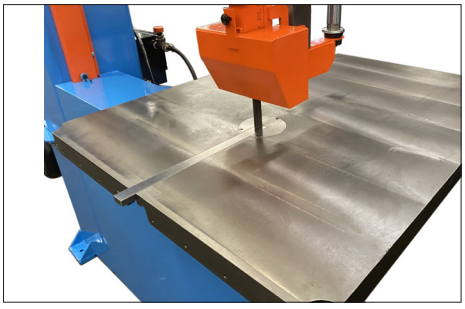
Zephyr™ Series

DoALL's high-speed Zephyr™ friction saws are proudly made in the USA at our Savage, MN facility. These high-speed/high-production machines are engineered to operate effortlessly within the toughest of materials and environments. Witness the superior performance that comes from American craftsmanship. Contact your DoALL Subject Matter expert today to discuss if friction sawing is right for you 1-800-321-9913.

DoALL Model Number	ZV-3620
Rectangle Capacity at 90°	36 x 15" (914 x 381mm)
Round Capacity at 90°	Up to 20" (510mm)
Blade Drive Motor	15 hp (11.1kW)
Blade Speeds	1000-15000 fpm (305-4570mpm)
Blade Size (LxW)	232 - 240 x .125" - 1" (5893-6096 x 3.2-25.4mm)
Floor Space Required (LxWxH)	52-1/2 x 80" (1334 x 2032mm)
Weight	3000 lbs (1361kg)



ZV-3620



ZV-3620 close-up of the table

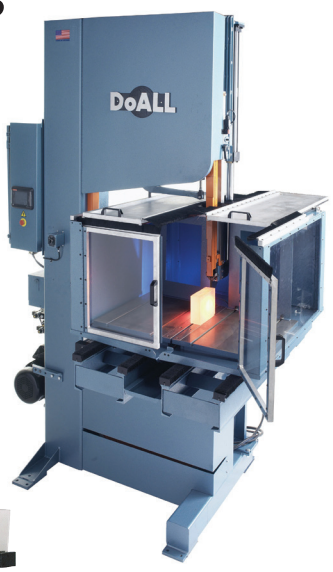




Vertical Diamond Saws

Diamond Series

DoALL's vertical diamond band saws are proudly manufactured in the USA at our Savage, MN facility. Engineered to handle brittle and friable materials like silicon, quartz, and glass, these upright saws offer exceptional cutting capabilities. Whether you require specialized cutting for delicate materials or have unique application needs, our special-order options cater to your requirements. Contact your DoALL Subject Matter Expert today for more information and to experience the unmatched performance of DoALL's vertical diamond band saws.



D-900



2012-D12

Do You Make Straight Cuts or

Straight Cuts - 90 Degrees Only

Do you need to Bundle Cut your Material?

No Bundling

Are you looking for a Manual or Automatic Saw?

Manual/ Semi Auto

Model	Capacity	Pg
DS-280M	8 x 11"	5
400-S	10 x 16"	5
DC-330SA	13 x 15.75"	9
DC-560SA	22 x 31.5"	9
2012-VH	20 x 12"	12
2013-V2	20 x 13"	12
2013-V3	20 x 13"	12
2013-V5	20 x 13"	12
3612-VH	36 x 12"	12
3613-V3	36 x 13"	12
3613-V5	36 x 13"	12

Automatic Operation

Sawing Environment

Intermittent Duty

Model	Capacity	Pg
S-320CNC	11.75x12.5"	4
S-500CNC	14 x 20"	4

Extreme Duty

Model	Capacity	Pg
DC-280NC	11 x 11.75"	8
DC-300NC	13 x 15.75"	8
DC-330NC	13 x 15.75"	8
DC-420NC	16.5x16.5"	8
DC-540CNC-A	21.5 x 21"	11
DC-540CNC-X	21.5 x 21"	11
DC-460NC	18 x 20"	8
DC-560CNC	22 x 23.6"	8
DC-700CNC	27 x 31"	8
DC-750CNC	28 x 30"	6
ZV-3620	36 x 15"	13
DC-800NC	31.4 x 39.4"	8

Additional Categories

Circular Saws

Model	Capacity	Pg
SC-75A	Up to 3"	10
SC-100A	Up to 4"	10
SC-150A	Up to 6"	10

Bundling Cutting Available

Are you looking for a Semi-Automatic or Automatic Saw?

Semi-Automatic

Sawing Environment

Intermittent Duty

Model	Capacity	Pg
DS-320SA	11.75x12.5"	5
DS-500SA	14 x 20"	5
DS-600SA	18 x 23.5"	5

Extreme Duty

Model	Capacity	Pg
DC-330SA	15.75 x 13"	9
DC-560SA	31.5 x 22"	9
DC-800SA	39.4 x 31.5"	9
TDC-1000SA	38 x 40"	11
DC-1100SA	43.5 x 43.5"	9
DC-1700SA	51.25 x 67"	9

Automatic Operation

Sawing Environment

Intermittent Duty

Model	Capacity	Pg
S-320CNC	11.75 x 12.5"	4
S-500CNC	14 x 20"	4

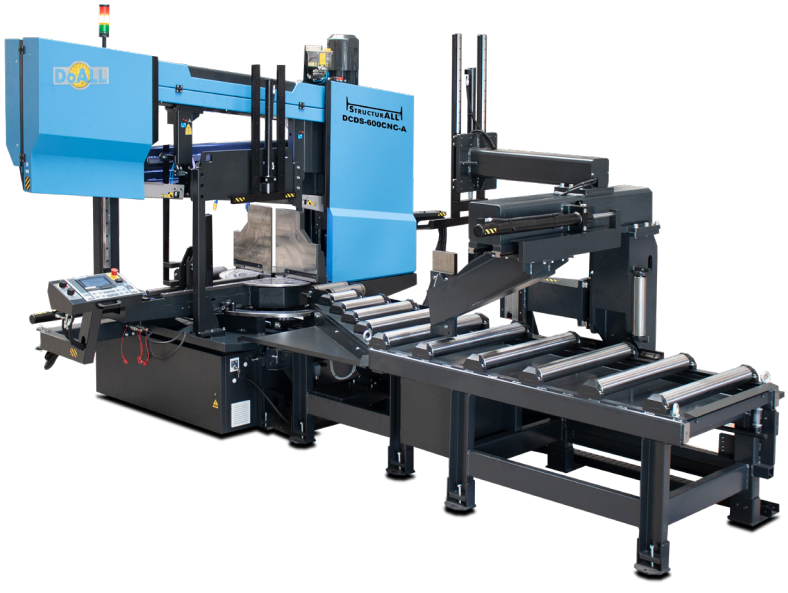
Extreme Duty

Model	Capacity	Pg
DC-280NC	11 x 11.75"	8
DC-300CNC	12 x 12"	6
DC-330NC	13 x 15.75"	8
DC-420NC	16.5 x 16.5"	8
DC-400CNC	16 x 16"	6
TDC-400CNC	16 x 16"	11
DC-460NC	18 x 20"	8
DC-560NC	22 x 24"	8
DC-750CNC	28 x 30"	6
DC-700NC	31.5 x 39.5"	8
DC-1000CNC	33.5 x 40"	6
DC-800NC	39.4 x 31.4"	8
TDC-1000CNC	37.8 x 39.37"	11

How to Select & Order the Right Band Saw

Use the Band Saw Selector chart as a guide to identify the right saw for typical sawing applications. Consider the following conditions in making your choice:

1. Miter vs. Non-Miter Cuts. If material needs to be cut at any angle other than straight, choose a miter-cutting band saw.
2. Individual Cuts or Nested/Bundle Cutting. Bundle cutting is good when cutting long bundles into short bundles because it eliminates the need to break and re-strap the bundles.
3. Manual vs. Semi-Automatic vs. Automatic. A manual saw requires an operator to manually feed the material, lift the saw head, and close the vise. A semi-automatic saw has a hydraulic or pneumatic vise that raises and lowers the saw head but requires an operator to feed the material.
   An automatic saw needs an operator to program a saw for fully automated material feed (indexing) and cutting.
4. Extreme or Intermittent Duty. In extreme-duty production applications (6 or more hours per shift or high cutting rates) a heavy-duty saw, wide band, and more horsepower provide greater productivity and reliability.



r Do You Make Angled/Miter Cuts?

Angle or Miter Cuts - up to 60 Degrees

Do you need to Bundle Cut your Material?

No Bundling

Are you looking for a Manual or Automatic Saw?

Semi-Automatic

Model	Capacity	Pg
400-S	10 x 16"	5
Table Tilts		
2012-VH	20 x 12"	12
2013-V2	20 x 13"	12
2013-V3	20 x 13"	12
2013-V5	20 x 13"	12
3612-VH	36 x 12"	12
3613-V3	36 x 13"	12
3613-V5	36 x 13"	12
DCDS-600SA	17 x 24"	3
DCDS-700SA	18.75 x29.5"	3
DS-500SA	13 x 19.5"	5
DS-600SA	18 x 23.5"	5
DS-320SA	11.75 x 12.5"	5
DS-280M	8 x 11"	5

Automatic Operation

Sawing Environment

StructurALL

Model	Capacity	Pg
S-320CNC	11.75x12.5"	4
S-500CNC	14 x 20"	4

Bundling Cutting Available

Are you looking for a Manual, Semi-Automatic or Automatic Saw?

Manual Operation

Saw Type

StructurALL®

Model	Capacity	Pg
DS-280M	8 x 11"	5
400-S	10 x 16"	4

Semi-Automatic

Sawing Environment

Intermittent Duty

Model	Capacity	Pg
DS-320SA	11.75x12.5"	5
DS-500SA	14 x 20"	5
DS-600SA	18 x 23.5"	5

Extreme Duty

Model	Capacity	Pg
DCDS-600SA	16 x 24"	3
DCDS-750SA	19 x 30"	3

Automatic Operation

Sawing Environment

Intermittent Duty

Model	Capacity	Pg
S-320CNC	11.75x12.5"	4
S-500CNC	14 x 20"	4

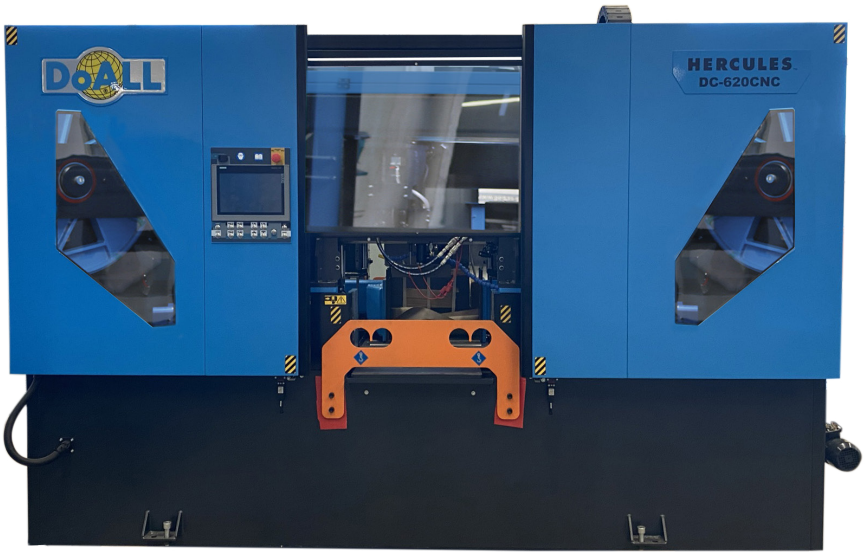
Extreme Duty

Model	Capacity	Pg
DCDS-600NC	16 x 24"	3
DCDS-600CNC-A	17 x 24"	3
DCDS-600CNC-X	17 x 24"	3
DCDS-750CNC-A	18.75 x 29.5"	3
DCDS-750CNC-X	18.75 x 29.5"	3

Unlocking the Full Potential of Your Cutting Needs

Enhance Performance: Choose DoALL for Precision Cutting

Optimize your cutting operations with DoALL's tailored solutions. Our specialized equipment, including high-production machines with wide blades, ensures precise cutting of challenging materials like Inconel® and stainless steel. Trust our industry expertise to guide you in selecting the perfect machines, and balancing budget constraints for uncompromised production. Unlock your cutting potential with DoALL and experience exceptional results. Contact us today for precision cutting solutions that elevate your performance at 1-800-321-9913.



DoALL Cutting and Grinding Fluids Selector

Synthetic Fluids

DoALL synthetic fluids are used for cutting applications. Our synthetic fluids are designed to provide superior performance for critical machining and grinding applications of ferrous metals. This formulation offers excellent surface finish, tool life, and corrosion protection.

Semi-Synthetic Fluids

Semi-synthetics optimize the benefits of synthetics and soluble oils in one fluid. DoALL semi-synthetics are formulated for longer sump life. They easily maintain a sharp line on the refractometer for close concentration control and provide the best balance between control of both bacteria and mold.

Soluble Oils

DoALL water soluble fluids form a stable oil and water emulsion to protect cutting equipment. Soluble oils offer good corrosion protection, tool life, and surface finish.

AL-2000® MICRO

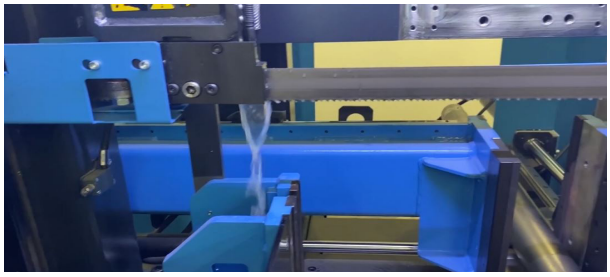
A full synthetic lubricant ideal for most turning, general tapping, machining drilling, milling, cutting, and sawing operations.

- Suitable for steel, use and on mild other steel, ferrous and aluminum, non-ferrous titanium, stainless steel, and other ferrous and non-ferrous metals
- Food grade approved product without the use of expensive additives
- Ideal for light to moderate machining and grinding operations
- Suitable for use with ferrous and non-ferrous metals



Product Name	5 Gallon Pail	55 Gallon Drum	275 Gallon Tote
BAND-ALL 101 SOLUBLE OIL	12610145	12610155	12610164
BAND-ALL 102 SEMI-SYNTHETIC OIL	13410245	13410255	13410264
BAND-ALL 103 SYNTHETIC OIL	14510345	14510355	14510364
AL-2000 MICRO MACHINE LUBRICANT	21200045	21200055	21200064

	SYNTHETIC FLUIDS	SEMI-SYNTHETIC	SOLUBLE OILS
	BAND-ALL 103	BAND-ALL 102	BAND-ALL 101
METALS	METALS		
Low Carbon Steel	Exceptional	Excellent	Exceptional
High Carbon Steel	Exceptional	Excellent	Exceptional
Stainless Steel	Excellent	Good	Exceptional
Cast Iron	Excellent	Exceptional	Good
Titanium	Exceptional	Unsuitable	Exceptional
Hastaloy	Exceptional	Excellent	Exceptional
Monel	Exceptional	Excellent	Exceptional
Inconel	Exceptional	Excellent	Exceptional
Low Si Aluminum	Exceptional	Excellent	Exceptional
High Si Aluminum	Exceptional	Excellent	Exceptional
Aerospace Aluminum	Exceptional	Excellent	Exceptional
Copper Alloys	Exceptional	Excellent	Exceptional
Carbide	Good	Excellent	Exceptional
Magnesium	Avoid	Avoid	Avoid
APPLICATIONS	APPLICATIONS		
Sawing	Exceptional	Excellent	Exceptional
Drilling	Exceptional	Excellent	Exceptional
EP ADDITIVES	EP ADDITIVES		
Chlorine	No	No	High
Sulfur	No	No	Low
Phosphorus	Medium	No	No
Ester	Medium	Low	Low
Other	High	Low	Low
Lubricant	Medium	Medium	Low
Cobalt Leach Protection	Low	Low	Medium



Find the correct metalworking fluid for your application!

Specialty Products/Transmission Fluids/Hydraulic Oils



AUTOMATIC TRANSMISSION FLUIDS

Multipurpose automatic transmission fluid specially formulated to meet the requirements of a wide variety of machinery. This product is designed for new-generation, electronically controlled transmissions.

Available products:
ATF TYPE D34

HYDRAULIC OILS

Premium quality anti-wear, rust, and oxidation inhibited lubricating oils. The various viscosity grades meet or surpass the requirements of major manufacturers and users of hydraulic equipment applications.

- Increased water tolerances
- Suitable to withstand the combination of water and heat better than standard hydraulic oils
- Specially formulated with a thermally stable, modified zinc dialkyldithiophosphate (ZDDP) additive
- Withstands high-temperature operating conditions

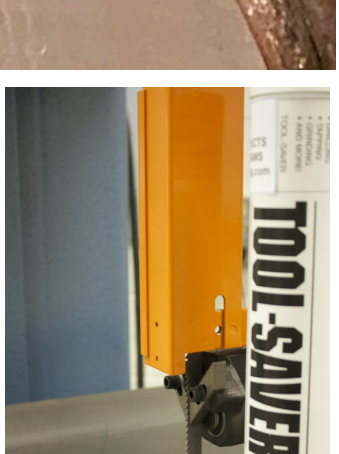
Available viscosity grades:
ESL HYDRAULIC OIL AW 22
ESL HYDRAULIC OIL AW 32
ESL HYDRAULIC OIL AW 46
ESL HYDRAULIC OIL AW 68
ESL HYDRAULIC OIL AW 100

Product Name	5 Gallon Pail	55 Gallon Drum	275 Gallon Tote
ATF TYPE D34 TRANSMISSION FLUID	45003445	45003455	45003464
ESL HYDRAULIC OIL AW 100	41010045	41010055	Special order
ESL HYDRAULIC OIL AW 22	41002245	41002255	41002264
ESL HYDRAULIC OIL AW 32	41003245	41003255	41003264
ESL HYDRAULIC OIL AW 46	41004645	41004655	41004664
ESL HYDRAULIC OIL AW 68	41006845	41006855	Special order

TOOL-SAVER®

Specially compounded to combat detrimental abrading and friction between the work and the tool.

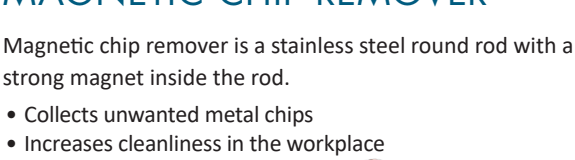
- Extends tool life
- Improves finish
- Reduces overall production costs
- Lowers power requirements



MAGNETIC CHIP REMOVER

Magnetic chip remover is a stainless steel round rod with a strong magnet inside the rod.

- Collects unwanted metal chips
- Increases cleanliness in the workplace
- Easy to use



Boost your profitability and efficiency with DoALL Products!

Product Name	Part Number
TOOL-SAVER 16 oz. LUBRICANT STICK	4000001
MAGNETIC CHIP REMOVER	226028

Revolutionize Your Cutting Experience: Unleash the

1

DoALL ServiceALL Maintenance Program

Did you know that your machine's performance can greatly benefit from regular maintenance? Don't wait until poor performance causes costly downtime. Let DoALL's expert team take care of the details and ensure your band saw operates at peak performance with our ServiceALL program.

Maximize Your Cutting Efficiency:

- Increase accuracy and repeatability
- Extend blade life
- Enhance the longevity of your sawing machine investment
- Boost productivity by minimizing downtime and stress
- Improve the efficiency, quality, and overall performance of your cuts

Say Goodbye to Costly Repairs:

- Decrease the need for expensive emergency maintenance events
- Rely on our qualified Bandsaw Service Technicians to keep your equipment running smoothly

Experience the Difference:

At DoALL, our service technicians are dedicated to ensuring your band saw is properly serviced and functioning at its best. From inspecting and lubricating parts to adjusting blade tension and performing regular maintenance, our team has you covered. They will sharpen blades, fine-tune the guide system, and meticulously inspect and test the drive system. In the event of any issues, they will troubleshoot, diagnose, and make the necessary repairs. Sign up today and let us help you reach new heights!



DoALL Love it or Leave it Program

2

Are you ready to transform your sawing experience? Discover the unrivaled confidence that comes with demoing a saw in your facility and enjoying a full refund of the machine's purchase price within 60 days of delivery. Don't miss out on this extraordinary opportunity!

Experience the DoALL Difference

- Unparalleled Convenience: We bring the demo to your facility, providing a hassle-free and personalized experience.
- Risk-Free Trial: Feel the peace of mind knowing your investment is protected with a full refund available if you're not completely satisfied within 60 days.
- Flexible Financing Options: Combine the Love It or Leave It offer with our DoALL Advantage Finance program featuring a 90-day payment deferral.
- Extensive Machine Selection: Choose from a range of high-quality machines, including CNC production saws, circular automated "cold saws," mitering fabrication saws, and more.

Machine Options Available for Love It or Leave It

- Hercules CNC production saws (excluding DC-1000)
- Continental NC production saws (DC-280/330/420/460/560NC models, only)
- Circular automated "cold saws"
- DCDS mitering fabrication saws
- TDC-400CNC
- S-500CNC
- SC-150A

**Limited time offer. Terms and conditions apply. Subject to credit approval. Financing options may vary. Contact us for more details.



Potential of DoALL's 4 Game-Changing Programs

DoALL Advantage Finance Program

3

Climb the mountain to long-term success with ease. Spread the payments for your next capital equipment purchase over flexible finance terms, designed to suit your needs.

Our program offers a range of options:

- Three-month deferral (90 days deferred) program
- Monthly payment programs from 12 to 60 months
- Minimum transaction cost/size of $10,000 to qualify
- Subject to credit approval

Unlike leasing programs, you take ownership of your equipment on day one after approval. Administered by our trusted partner, Advance Acceptance - a Division of First Western Bank & Trust, with over 40 years of experience in bank-owned equipment financing across the United States.

To qualify, complete a credit application with our partner, First Western Equipment Finance. Our finance program is applicable for capital equipment purchases, excluding consumables such as blades, coolants, spare, and wear parts. However, equipment accessories do qualify.

Take advantage of the DoALL Advantage Finance Program and turn your equipment goals into reality.



DoALL Cut Above 10 Year Warranty

4

Unlock a Decade of Confidence and Cutting Excellence!

Introducing the DoALL Cut Above 10 Year Warranty® – the industry's first and only warranty of its kind. Elevate your cutting game to new heights as you enjoy unparalleled peace of mind with our exclusive 10-year warranty.

Keep Cutting for Years to Come!

Secure your investment during your saw purchase and enjoy a decade of coverage for any material or workmanship defect**. With DoALL's commitment to quality, we guarantee your machine's performance. Simply choose DoALL genuine blades and coolants, and our DoALL Certified Technicians will be there to perform regular preventative maintenance events. Say goodbye to worries and hello to years of uninterrupted cutting power.

Act Now and Secure Your Spot!

The DoALL Cut Above 10 Year Warranty® is only available during your saw purchase. Don't miss out on this exceptional opportunity to be a cut above the rest in your industry. Contact us today to learn more and secure your spot!

**Terms and conditions apply. Warranty coverage is valid for machines purchased with the DoALL Cut Above 10 Year Warranty® during the initial saw purchase.



Cutting Solutions for Tomorrow: Experience

Unmatched Quality and Durability:

DoALL Sawing Products is renowned for delivering bandsaw blades of unparalleled quality and durability. Our blades are crafted with precision and engineered to withstand the demands of heavy-duty cutting applications. Whether you're working with mild steel, stainless steel, alloys, or other industrial materials, our blades are designed to provide consistent and reliable performance, ensuring clean and precise cuts every time.

Extensive Range for Every Application:

We offer an extensive range of bandsaw blades to cater to a wide variety of cutting needs. From general-purpose blades for versatile applications to specialized blades for specific materials and cutting requirements, Doall Sawing Products has you covered. Our comprehensive selection includes bi-metal blades, tungsten carbide blades, carbon steel blades, grit-edge blades, diamond grit blades, and circular blades, allowing you to find the perfect tool for your unique cutting needs.

Cutting-Edge Technology and Innovation

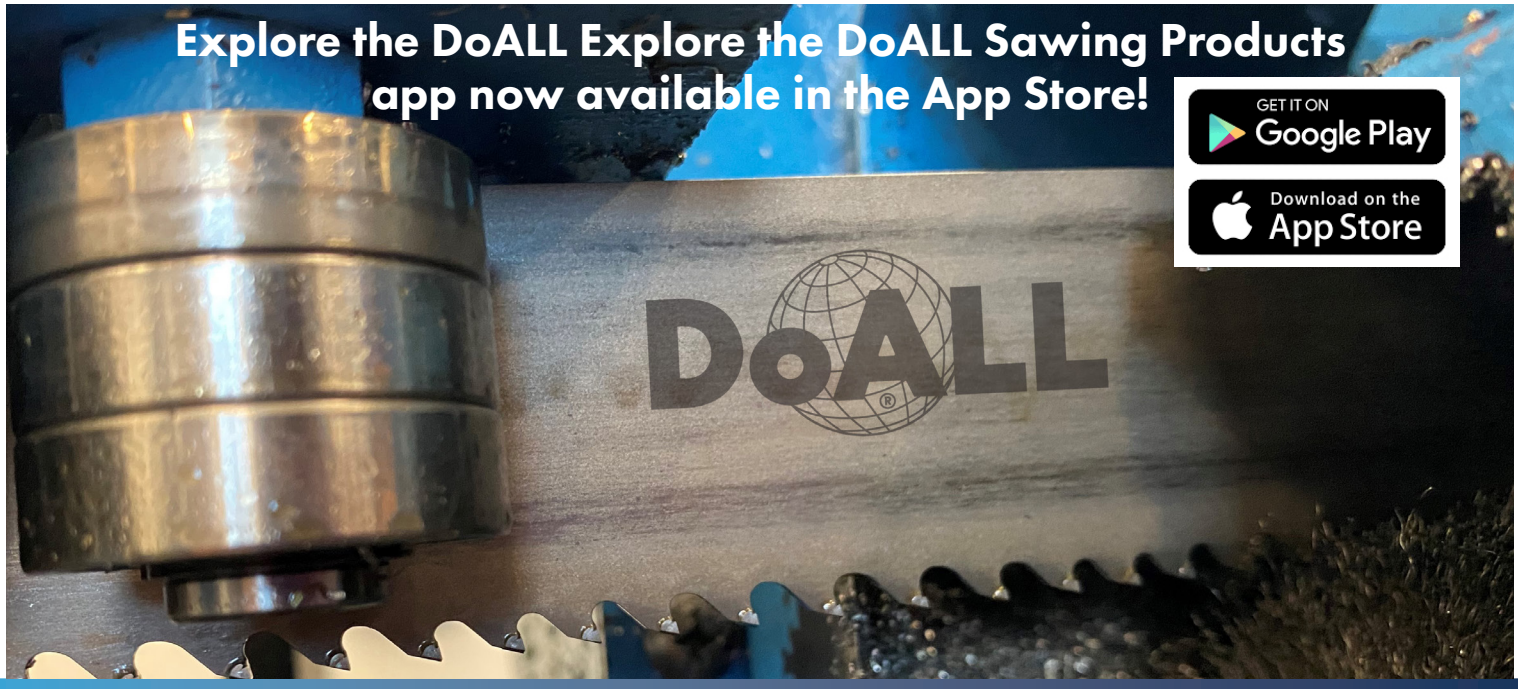
DoALL Sawing Products is at the forefront of cutting-edge technology and innovation. With our commitment to innovation, you can trust that our bandsaw blades are equipped with the latest advancements, providing exceptional cutting performance and longevity.

Expertise and Support:

Choosing DoALL Sawing Products means gaining access to our team of experts and dedicated customer support, all supported by our company's 96+ years of experience. We understand that each cutting application is unique, and our knowledgeable professionals are ready to provide guidance and assistance in selecting the right bandsaw blades for your specific requirements. Whether you need advice on blade selection, troubleshooting, or optimizing cutting performance, we're here to help you achieve the best results every time.

When it comes to bandsaw blades, Doall Sawing Products stands out for its exceptional quality, diverse range, cutting-edge technology, and unwavering customer support. Experience the Doall difference and elevate your metal cutting operations with our top-of-the-line bandsaw blades.





Innovation with Doall Sawing Products Blades

DoALL's Band Saw Blades:

Choose your blade by the material you'll be cutting or the specialized need you have. We provide custom welded-to-length band saw blades. If you are not finding what you're looking for, please CONTACT US and we will personally address your needs.

Bi-Metal-Silencer GP™ (Catalog #303): For general purpose sawing of most metals and alloys. Perfect for tubing, profile, and small solids. Compatible with manual/semi-automatic machines and short blade lengths.

Bi-Metal-Silencer Plus™ (Catalog #306, 333, 336): All metals including stainless steel, and carbon steel especially used in solids. Not for interrupted cutting and sawing.

Bi-Metal-StructurALL™ (Catalog #320, 340): Specialty designed for tubing and structural material, including single-piece or bundle applications. First choice for fabricators. Best choice for less than rigid set-ups. Machining of beams and profiles.

Bi-Metal-Penetrator™ (Catalog #301): Moderate to difficult alloys on power saws. First choice for stainless steel.

Bi-Metal-Penetrator Prime™ (Catalog #307): Ideal for high-production sawing. Moderate to difficult alloys on power saws.

Bi-Metal-Supreme™ (Catalog #381): Crafted for high-performance cutting, delivering precision and reliability for demanding applications.

Tungsten Carbide: T3P (Catalog #326, 328): Super alloys and high nickel alloys such as titanium. Ideal for production sawing.

Tungsten Carbide: T3N (Catalog #331): For case-hardened materials.

Tungsten Carbide: T7P (Catalog #332): Large diameter super alloys, high nickel alloys, titanium, etc.

Tungsten Carbide: STC (Catalog #305): Abrasive materials that dull caron and bi-metal blades rapidly, such as aluminum castings, graphite, fiberglass, etc.

Carbon Steel-Dart™(Catalog #308 & #309): For non-production, highly machinable materials. Mild steels and other non-ferrous metals, plastics, aluminum, and wood. Perfect for vertical band saw machines.

Carbon Steel-Metal Master™(Catalog #334 & #335): For general-purpose sawing of easily machined metal. Contour sawing. Non-ferrous metals, plastics, and wood. The first choice for small vertical band saw machines.

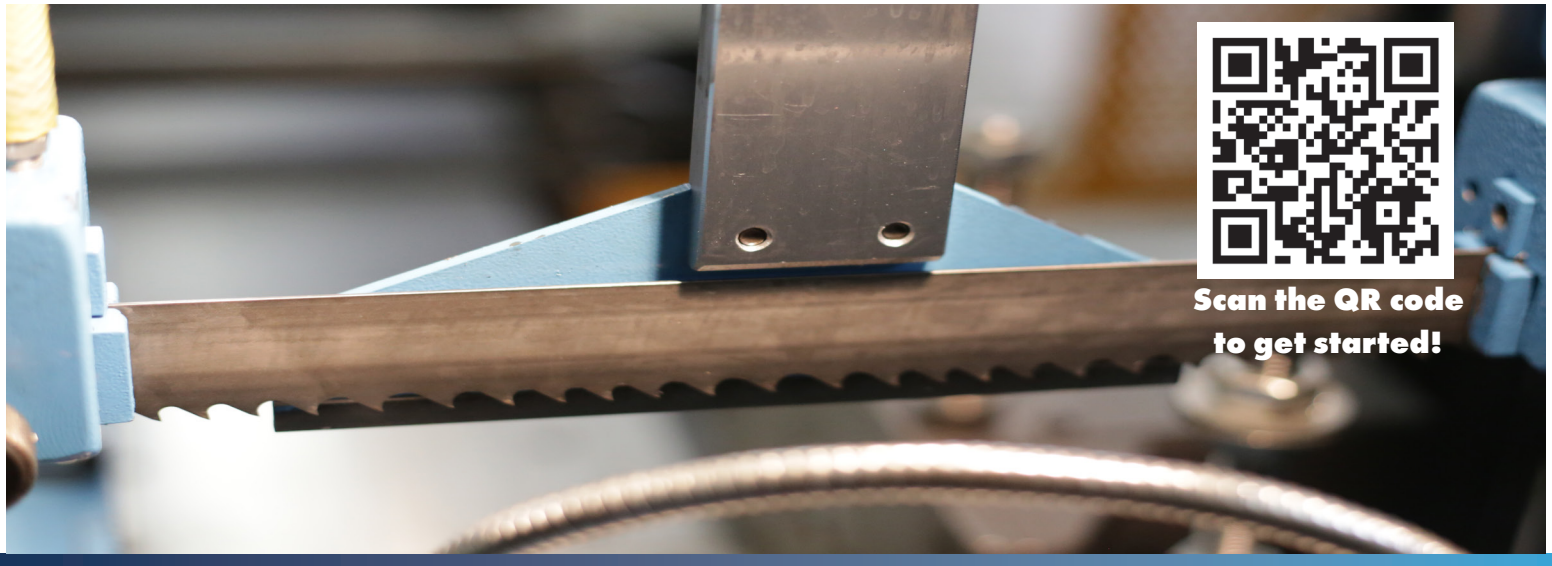
Carbon Steel-Friction™(Catalog #310): For high-speed friction sawing of ferrous metal. Ferrous metals of any hardness up to 1" (25 mm) thick at speeds exceeding 5,000 ft/min (1, 524 m/min)

Grit Edge-Tungsten Carbide (Catalog #325): For hardened steels, glass foam, car tires, and friction materials.

Grit Edge-Diamond (Catalog #406): For silicon, glass, quartz, abrasive composites, hard graphite, carbide, marble, limestone, and brake linings. Not for steel.

Circular: For carbon steel, alloy steel, stainless steel, bearing steel, and tool steel.

Blades For ALL Your Cutting Needs!



Band Saw Blades

DoALL invented the metal cutting band saw blade and released many improvements over the years. Today we are still the trendsetter in band saw blade technology. Besides having our own team of dedicated band saw blade experts, we have factory-authorized distributors around the world who are focused on band saw blades, with many of them managing their own weld centers. Our network can provide technical support and fast responses to any issue. We are committed to your satisfaction and look forward to serving you.



At Your Service!

We have our own team of professionals and factory-authorized distributors around the world who are saw blade-focused. They are able to provide technical support and fast responses to any issue.

We are committed to your satisfaction and look forward to serving you.



Additional Sawing Resources



DoALL replacement and repair parts are now available.
24-hours a day online at DoALLsaws.com/parts-store.



Ask about our DoALL University training program and sharpen your skills today!
The class includes 4 hours of training on the 3 elements of sawing (saws, blades, and fluids).



Free Sawing Analysis: DoALL offers complimentary saw inspections and sawing efficiency analysis. Visit DoALLsaws.com/free-sawing-analysis.

SCAN ME!

Unlock the full potential of our cutting-edge solutions by scanning this QR code. Discover a world of precision, reliability, and cutting performance right at your fingertips on our home page.

DoALL SAWING PRODUCTS
5505 West 123rd Street
Savage, MN 55378 USA
www.DoALLsaws.com
1-800-321-9913

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